

# Work Order ID 99275

**\*99275\***

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Friday, April 05, 2013 11:03:33 AM

Item ID: D4379-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Wearplate Cup

Start Date: 4/5/2013 Start Qty: 30.00 **\*30\*** Cust Item ID:  
 Required Date: 4/19/2013 Req'd Qty: 30.00 **\*30\*** Customer:

Reference: *Jan 13.04.05*

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4379	B

100		0.00							
<b>*100*</b>		0.00							
Doosan	Memo								
Doosan Lathe	turn as per Dwg and folio FB057								
	Dwg Rev: _____								
	FOLIO REV: _____								
	Debur								

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
<b>*110*</b>		0.00							
QC	Memo								
Quality Control									

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9-88

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Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <u>W/A 001</u>	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

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# Picklist Print

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Work Order ID: 99275

Parent Item: D4379-1

Start Date: 4/5/2013

Required Date: 4/19/2013

Parent Item Name: Wearplate Cup

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

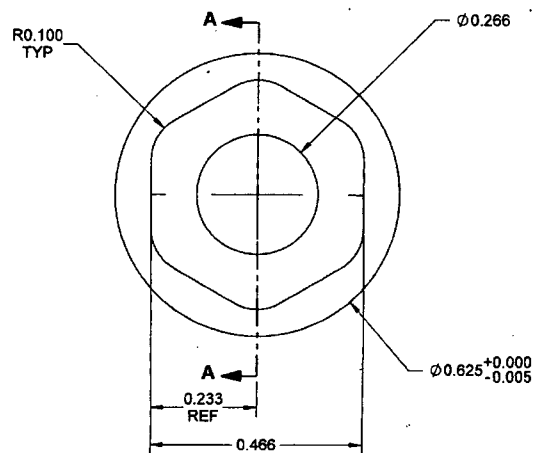
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304RO.750 304 SS Roundbar .750		Purchased	No				f	82.0870		4.7368421			

Location	Loc Qty	Loc Code
MAT028	65.653	
116501	3.492	
116623	1.708	
121282	4.89	
122386	5.066	
123721 ✓	50.497	
MAT029	16.434	
117481	3.434	
118509	12.4	
120124	0.6	

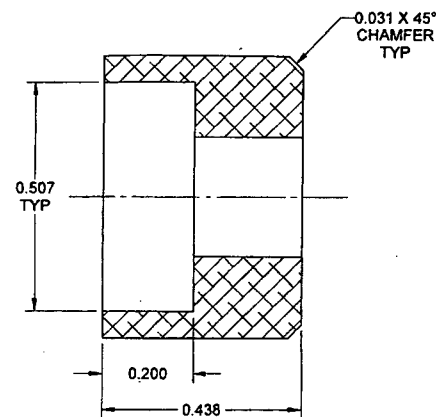
1.64P

13 - 4 - 12

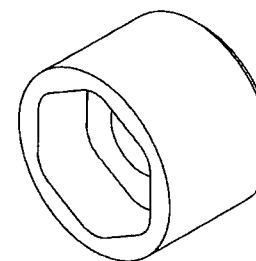
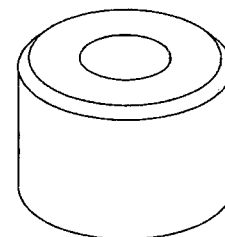
DAS  
04  
2-8



**D4379-1 WEARPLATE CUP**



**SECTION A-A C7-1**



**RELEASED**  
2012-08-10  
MP

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276  
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

B	ADD D4379-3 WEARPLATE CUP	AP	12.07.04
A	NEW ISSUE	AJS	11.03.22
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	JP	DRAWING NO.	REV. B
MFG. APPR.	JP	<b>D4379</b>	SHEET 1 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	<b>WEARPLATE CUP</b>	NTS
DATE	12.07.04	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

